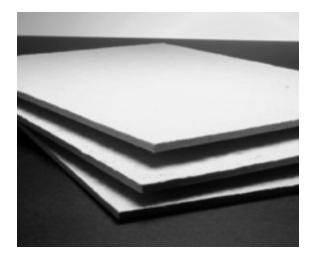


# Thermal Ceramics

# Ceraboard - 100 Product Information



Ceraboard is a refractory fibre board supplied in panels of standard thicknesses made from a slurry of refractory fibres and binders which have a low organic content.

### **Type**

Rigid panel based on refractory ceramic fibres.

# Maximum Continuous Use Temperature\* 2300°F (1260°C)

\*The maximum continuous use temperature depends on the application. In case of doubt, refer to your local Thermal Ceramics distributor for advice.

#### **Features**

- High temperature stability
- Low thermal conductivity
- Low heat storage
- Rigidity and high cohesive strength allow machining and cutting
- Resistant to thermal shock
- Good erosion resistance
- Can be used in direct contact with flame
- · Easy application

# **Applications**

This versatile board can be used where a rigid, self supporting and insulating product is required which also has good resistance to physical damage.

- Ceramic industry (klin linings & klin car insulation)
- Glass industry
- High temperature expansion joints
- High temperature insulation
- Tundish covers
- Back-up in steel ladle and torpedo caps
- Back-up to dense refractories
- High temperature gaskets and seals
- Combustion chamber construction
- Flue and chimney linings

## **Physical Properties**

Color:	White/Tan
Nominal density, pcf (kg/m³)	18-20 <i>(288-320)</i>
Maximum temperature rating	2300 <i>(1260)</i>
Continuous use limit, °F(°C)	2150 <i>(1177)</i>
Melting Point, °F(°C)	3200 <i>(1760)</i>
Modulus of rupture, Mpa (psi)	1.00 <i>(146)</i>
Compressive strength at 10% relative deformation,	
psi <i>(Mpa)</i>	40-50 <i>(0.28 - 0.35)</i>
Loss on ignition after 2 hours at 800°C	4-6%
Permanent linear shrinkage	
24hrs @ 2200°F(1204°C)	3.0%
Chemical Analysis, %	
Silica, SiO <sub>2</sub>	65
Alumina, $\overline{Al_2O_3}$	30
Calcium Oxide, CaO	<1
Magnesium Oxide, MgO	<1
Alkalies	<2
Ferric Oxide, FeO	<1
Titanium Oxide, TiO	<1

# Thermal Conductivity, BTU•in /hr•ft2•ºF (W/m·k)

@600°F (300°C)	0.48 <i>(0.07)</i>
@800°F (400°C)	0.56 <i>(0.08)</i>
@1100°F (600°C)	0.76 (0.11)
@1500°F (800°C)	1.04 <i>(0.15)</i>
@1800°F (1000°C)	1.39 (0.20)

# Packaging and Availability\*

Standard dimensions, in. (mm)	Thickness, in (mm)	Boards/Carton	Sq.ft/Carton (Sq.m)	Boards/Pallet	Sq.ft/Pallet (Sq.m)
36 x 24 <i>(914 x 610)</i>	½ (12.5)	12	72 (6.68)	144	864 <i>(80)</i>
	1 <i>(25)</i>	6	36 <i>(3.34)</i>	72	432 (40)
	2 (50)	3	18 <i>(1.67)</i>	36	216 <i>(20)</i>
48 x 36 <i>(1220 x 914)</i>	½ (12.5)	12	144 <i>(13.37)</i>	72	864 (80)
	1 <i>(25)</i>	6	72 <i>(6.68)</i>	36	432 (40)
	2 (50)	3	36 <i>(3.34)</i>	18	216 <i>(20)</i>

<sup>\*</sup> Other sizes will be available subject to ordering in minimum required pallet quantities.

The values given herein are typical average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Therefore, the data contained herein should not be used for specification purposes. Check with your Thermal Ceramics office to obtain current information.

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Thermal Ceramics Americas T: (706) 796 4200 F: (706) 796 4398 Thermal Ceramics Asia Pacific T: +65 6273 1826 F: +65 62730165 Thermal Ceramics Europe T: +44 (0) 151 334 4030 F: +44 (0) 151 334 1684

Thermal Ceramics Marketing Offices North America Sales Offices

**Canada** T: (905) 335 3414 F: (905) 335 5145 United States Southeastern Region T: (800) 338 9284 F: (706) 796 4324 United States Midwest Region T: (866) 785 2738 F: (866) 785 2760

United States Eastern Region T: (866) 785 2763 F: (866) 785 2764 United States Western Region T: (866) 785 2765 F: (866) 785 2782 Mexico

T: +52 (5) 576 6622 F: +52 (5) 576 1706

South America Sales Offices Argentina T: +54 (1) 14373 4439

F: +54 (1) 14372 3331 Brazil T: +55 (21) 2418 1366

F: +55 (21) 2418 1205

Chile

T: +56 (2) 854 1064 F: +56 (2) 854 1952 **Colombia** 

T: +56 (222) 82935 F: +56 (222) 82803 Guatemala

T: +50 (2) 4733 295 F: +50 (2) 4730 601 Venezuela T & F: +58 241 858 2192/858 9562